

Sag Fighter™ Active Voltage Conditioner – Sag Ride Through (SRT)

Standard Unit Specifications & Technical Data

Application			
Sizes (kVA) [3Ø only]	20, 25, 30, 50, 75, 100, 125, 150, 200, 250, 300, 400, 500, 600, 750, 1000, 1250, 1500, 1750, 2000...larger sizes available		
Input/Output Voltages	60 Hz: 208, 240, 480, 600	50 Hz: 220, 380, 400, 415	Non-standard voltages available
Sag Correction/Operating Characteristics			
Sag Correction	1 or 2 phase sags to 30% remaining voltage (-70% sag) corrected to 95% of nominal voltage 3 phase sags to 60% remaining voltage (-40% sag) corrected to 95% of nominal voltage		
Output Regulation	Nominal voltage ±5% during sag correction [Note: unit normally operates in monitoring mode until voltage reaches 90% of nominal voltage, at which time sag correction is initiated]		
Response Time	Full sag correction within 2 ms regardless of load or load power factor		
Correction Duration	Sags corrected for a minimum of 100 seconds regardless of load or power factor		
Regulation Variation	None – regulation constant for 0 to 100% load and any load power factor		
Phase Shift Correction	Phase shifts are corrected automatically during sag correction		
Harmonic Distortion	None added in monitoring mode		
Overload/Inrush Capability	6000% -1 cycle, 1000% - 1 second, 500% - 5 seconds, 200% - 1 min. ; 1000% fault clearing		
Load/ Power Factor	No minimum or part load or load power factor limitations , compatible with all load types		
Efficiency	99% during normal operation		
Operating Frequency	Conforms to NERC standards		
Noise Suppression/Protection			
Surge Suppression	Included, complies with ANSI/IEEE C62.41		
Input Circuit Breaker	Included, refer to standard circuit breaker sizes		
Failsafe Electronic Bypass	Auto-actuation on high temperature, over-current or component failure -with no loss of load		
Construction			
Technology	Microprocessor-controlled, inverter-based series voltage injection		
Transformer	Copper-wound, dry-type series transformer (3W+G input and output)		
Inverter Operation	Non-continuous operation – only during sag correction		
Cooling	Natural convection cooled with heatsink fans used only during sag correction		
Enclosure	Floor-mounted NEMA 1, ANSI 61 grey, other enclosure types & color available		
Cabling/Connections	See enclosure drawing for cable entry/exit options and circuit breaker/lug size table		
Audible Sound Level	Less than 65 dB @ 1 meter		
Display	Touchscreen event recorder and unit log (backlit LCD display on units less than 100 kVA)		
Controls	No controls or programming required, no user-adjustable controls		
Monitoring	Contacts for remote indication of unit and surge suppression status are included		
Environmental Requirements			
Temperature - Humidity	Ambient 32 to 104°F (0 to 40°C) – Relative humidity 0-95% non-condensing		
Operating Altitude	0 to 10,000 ft (3000m)		

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Weights & Dimensions, Model Numbers, Documentation and Common Options

Weights & Dimensions*						
kVA	Height (inches – cm)	Width (inches – cm)	Depth (inches – cm)	Weight - 60 Hz (lbs – kg)	Weight - 50 Hz (lbs – kg)	Enclosure
20	42 (107)	28 (71)	26 (66)	420 (191)	462 (210)	S28
25	42 (107)	28 (71)	26 (66)	450 (205)	495 (225)	S28
30	42 (107)	28 (71)	26 (66)	480 (218)	528 (240)	S28
50	42 (107)	28 (71)	26 (66)	550 (250)	605 (275)	S28
75	46 (117)	36 (91)	28 (71)	700 (318)	770 (350)	S36
100	46 (117)	36 (91)	28 (71)	1000 (455)	1100 (500)	S36
125	65 (165)	44 (112)	33 (84)	1150 (523)	1265 (575)	S44
150	65 (165)	44 (112)	33 (84)	1300 (591)	1430 (650)	S44
200	65 (165)	44 (112)	33 (84)	1600 (727)	1760 (800)	S44
250	65 (165)	44 (112)	33 (84)	2000 (909)	2200 (1000)	S44
300	65 (165)	44 (112)	33 (84)	2400 (1091)	2640 (1200)	S44
350	78 (198)	72 (183)	48 (122)	2800 (1273)	3080 (1400)	S72
400	78 (198)	72 (183)	48 (122)	3500 (1591)	4200 (1909)	S72
500	78 (198)	72 (183)	48 (122)	4500 (2045)	5400 (2455)	S72
600	78 (198)	72 (183)	48 (122)	5500 (2500)	6600 (3000)	S72
750	80 (203)	85 (216)	66 (168)	6500 (2955)	7150 (3250)	S85
1000	80 (203)	85 (216)	66 (168)	8500 (3864)	9350 (4250)	S85
1250	80 (203)	85 (216)	66 (168)	10000 (4545)	11000 (5000)	S85
1500	80 (203)	96 (244)	78 (198)	11000 (5000)	12100 (5500)	S96
1750	80 (203)	120 (305)	78 (198)	12000 (5455)	13200 (6000)	S120
2000	80 (203)	120 (305)	78 (198)	13000 (5909)	14300 (6500)	S120

*Weights and dimensions for standard units. Certain options may require a larger enclosure or increase weight. Contact factory for details.

Model Number Construction		
Model #: SRT - SSSS - AAA - OOOO		Example: 600 kVA, 50 Hz, 380v input with mechanical bypass: SRT-0600-380-5M
SSSS:	kVA size - include leading zeros e.g. 75 kVA = 0075	
AAA:	Input voltage (L-L) e.g. 480v = 480	
OOOO	Options – Refer to common options list for option code	

Standard Documentation & Factory Testing
Installation details (weights, enclosure dimensions, cable entry/exit, conductor connections, wiring connections) are typically issued with ten (10) working days in Portable Document Format (PDF). Two (2) copies of Owners Manual with unit information, electrical diagram(s) and factory test data are shipped with each unit. Every unit is factory tested to manufacturer's standards to confirm proper operation of the unit and any options. Contact factory for other requirements.

Common Options		
Option	Code	Description
50 Hz	5	For 50 Hz units
Power monitor with ModBus interface	C	Option D with Modbus interface for RS485 or RS422
Local power monitor	D	Local, pushbutton, digital display of amps, volts, power factor, kW. For input or output. Two (2) devices are required for both input and output
Non-standard enclosure	E	Contact factory for options and further details
Mechanical bypass	M	A closed-transition (make-before-break) maintenance bypass
Non-standard voltage(s)	N	For any non-standard input or output voltages
Undefined option(s)	Q, Q2, etc.	Used for any options not already defined

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Input Circuit Breaker & Output Lug Sizes

KVA	20			25			30			50		
Voltage	Amps	#	Size	Amps	#	Size	Amps	#	Size	Amps	#	Size
208	69	1	14AWG-1/0	87	1	14AWG-1/0	104	1	4AWG-300kcmil	173	1	4AWG-300kcmil
240	60	1	14AWG-1/0	75	1	14AWG-1/0	90	1	14AWG-1/0	150	1	4AWG-300kcmil
380	38	1	14AWG-1/0	47	1	14AWG-1/0	57	1	14AWG-1/0	95	1	14AWG-1/0
400	36	1	14AWG-1/0	45	1	14AWG-1/0	54	1	14AWG-1/0	90	1	14AWG-1/0
480	30	1	14AWG-1/0	38	1	14AWG-1/0	45	1	14AWG-1/0	75	1	14AWG-1/0
600	24	1	2AWG-4/0	30	1	2AWG-4/0	36	1	2AWG-4/0	60	1	2AWG-4/0
KVA	75			100			125			150		
Voltage	Amps	#	Size	Amps	#	Size	Amps	#	Size	Amps	#	Size
208	260	2	3/0-250kcmil	347	2	3/0-250kcmil	434	2	250-500kcmil	520	2	250-500kcmil
240	226	1	4AWG-300kcmil	301	2	3/0-250kcmil	376	2	3/0-250kcmil	451	2	250-500kcmil
380	142	1	4AWG-300kcmil	190	1	4AWG-300kcmil	237	2	3/0-250kcmil	285	2	3/0-250kcmil
400	135	1	4AWG-300kcmil	180	1	4AWG-300kcmil	226	1	4AWG-300kcmil	271	2	3/0-250kcmil
480	113	1	4AWG-300kcmil	150	1	4AWG-300kcmil	188	1	4AWG-300kcmil	226	1	4AWG-300kcmil
600	90	1	2AWG-4/0	120	1	2AWG-4/0	150	1	2AWG-4/0	180	1	4AWG-300kcmil
KVA	200			250			300			350		
Voltage	Amps	#	Size	Amps	#	Size	Amps	#	Size	Amps	#	Size
208	694	3	2/0-400kcmil	867	4	4/0-500kcmil	1041	4	4/0-500kcmil	1214	4	4/0-500kcmil
240	601	2	250-500kcmil	752	3	2/0-400kcmil	902	4	4/0-500kcmil	1052	4	4/0-500kcmil
380	380	2	3/0-250kcmil	475	2	250-500kcmil	570	2	250-500kcmil	665	3	2/0-400kcmil
400	361	2	3/0-250kcmil	451	2	250-500kcmil	541	2	250-500kcmil	631	3	2/0-400kcmil
480	301	2	3/0-250kcmil	376	2	3/0-250kcmil	451	2	3/0-250kcmil	526	2	250-500kcmil
600	241	1	6AWG-350kcmil	301	2	3/0-250kcmil	361	2	3/0-250kcmil	421	2	250-500kcmil
KVA	400			500			600			750		
Voltage	Amps	#	Size	Amps	#	Size	Amps	#	Size	Amps	#	Size
208	1388	4	#2-600kcmil	1735	6	#2-600kcmil	2082	6	#2-600kcmil	2602	10	#2-600kcmil
240	1203	4	#2-600kcmil	1504	4	#2-600kcmil	1804	6	#2-600kcmil	2255	6	#2-600kcmil
380	760	4	#2-600kcmil	950	4	#2-600kcmil	1140	4	#2-600kcmil	1424	4	#2-600kcmil
400	722	4	#2-600kcmil	902	4	#2-600kcmil	1083	4	#2-600kcmil	1353	4	#2-600kcmil
480	601	4	#2-600kcmil	752	4	#2-600kcmil	902	4	#2-600kcmil	1128	4	#2-600kcmil
600	481	4	#2-600kcmil	601	4	#2-600kcmil	722	4	#2-600kcmil	902	4	#2-600kcmil
KVA	1000			1250			1500			1750		
Voltage	Amps	#	Size	Amps	#	Size	Amps	#	Size	Amps	#	Size
208	3470	10	#2-600kcmil	4337	12	#2-600kcmil						
240	3007	10	#2-600kcmil	3759	12	#2-600kcmil						
380	1899	6	#2-600kcmil	2374	6	#2-600kcmil	2849	6	#2-600kcmil	3324	10	#2-600kcmil
400	1804	6	#2-600kcmil	2255	6	#2-600kcmil	2706	6	#2-600kcmil	3157	10	#2-600kcmil
480	1504	4	#2-600kcmil	1879	6	#2-600kcmil	2255	6	#2-600kcmil	2631	10	#2-600kcmil
600	1203	4	#2-600kcmil	1504	4	#2-600kcmil	1804	6	#2-600kcmil	2105	6	#2-600kcmil
KVA	2000											
Voltage	Amps	#	Size									
380	3798	12	#2-600kcmil									
400	3608	12	#2-600kcmil									
480	3007	6	#2-600kcmil									
600	2406	6	#2-600kcmil									
				- kVA = unit kVA; Voltage = input voltage; Amps = Input circuit breaker rating # = maximum # of input/output conductors; Size = Minimum/maximum input/output conductor sizes - Contact factory for other circuit breaker or conductor arrangements - All units include an internal grounding lug in accordance with the Grounding Lug Table. Larger units also have external grounding connections as shown on the enclosure drawing								
Ground Lug Table				Equivalent Area for Parallel Input Conductors (AWG/kcmil)		2 or smaller	1 or 1/0	2/0 or 3/0	Over 3/0 through 350	Over 350 through 600	Over 600 through 1100	Over 1100
				Size of Grounding Lug		8	6	4	2	1/0	2/0	3/0

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Overview

The Sag Fighter™ is an industrial-grade, solid state, electronic voltage sag corrector – active voltage conditioner that operates without batteries or energy storage.

Industrial-grade means that the Sag Fighter™ is compatible with all load types and load power factors and provides a minimum 1000% fault clearing capability. Unlike computer-grade products or uninterruptible power supplies (UPS), the Sure-Volt™ is designed for frequent high inrush current and low power factor loads without the need to over-size the product or to sacrifice reliability.

The Sag Fighter™ provides the following features:

- Sag protection compliant with SEMI-F47
- Full sag correction within 2 milliseconds
- Sag correction duration independent of load or power factor
- Sag correction for a minimum of 100 seconds
- Bypass operation is not required for high inrush or overload currents
- Continuous protection without the need to recharge or reset
- Non-continuous inverter operation increases reliability and provides 99% efficiency
- Battery-free design

The Sag Fighter™ consists of a three phase transformer with each of its secondary windings connected in series between the source (incoming line) and the load(s). Load current flows through the secondary windings of the transformer while the unit operates in a “monitoring” mode with the primary of the transformer shorted through SCR switches.

The Sag Fighter™ continuously monitors the input voltage waveform for any deviation from a balanced, three phase voltage. Upon sensing a deviation, the Sag Fighter™ engages an inverter circuit to apply an injection voltage to the primary windings of the series connected transformer. The injection voltage is synthesized with a magnitude, shape, and phase angle such that when added in series with the incoming voltage, a balanced, three phase voltage results. When a normal, three phase incoming voltage is detected at the input of the Sag Fighter™, the inverter circuit is disengaged and the unit returns to the monitoring mode.

The Sag Fighter™ is thermally rated to provide continuous correction for a voltage sag, although this is not normally required.

The Sag Fighter™ uses natural convection cooling and has no fans or other moving parts, however larger units may include heat sink fans that operate only when sag correction occurs. An automatic electronic failsafe bypass in the Sag Fighter™ maintains power to the load in the event of a unit malfunction.

The Sag Fighter™ works automatically to correct voltage sags with no operator effort or programming required. The unit display provides information on the unit status and timestamps sag correction events while alarm contacts are provided to permit remote indication of unit status.

Installation of the Sure-Volt™ is simple. The unit arrives completely assembled and requires no programming, testing, measuring, setting of switches or internal wiring. It installs much like a dry-type transformer – placing the unit and making input and output wiring connections. The Sag Fighter™ requires no regularly scheduled maintenance.